

# Company Presentation

22.07.2020 rev8





## AT A GLANCE

A family owned business.  
Second generation in charge.

<b>Management</b>	Mr. Oğuzhan Arslan Man. Director (Ind. Eng.)
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Mr. Kaan Arslan Man. Partner (Economics)
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<b>Head of Finance</b>	Mr. Saruhan Arslan (BA)
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<b>Tech. Manager</b>	Mr. Murat Arslan (Mech. Engineer)
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11

NUMBER OF  
ENGINEERS



101

22 White / 79 Blue

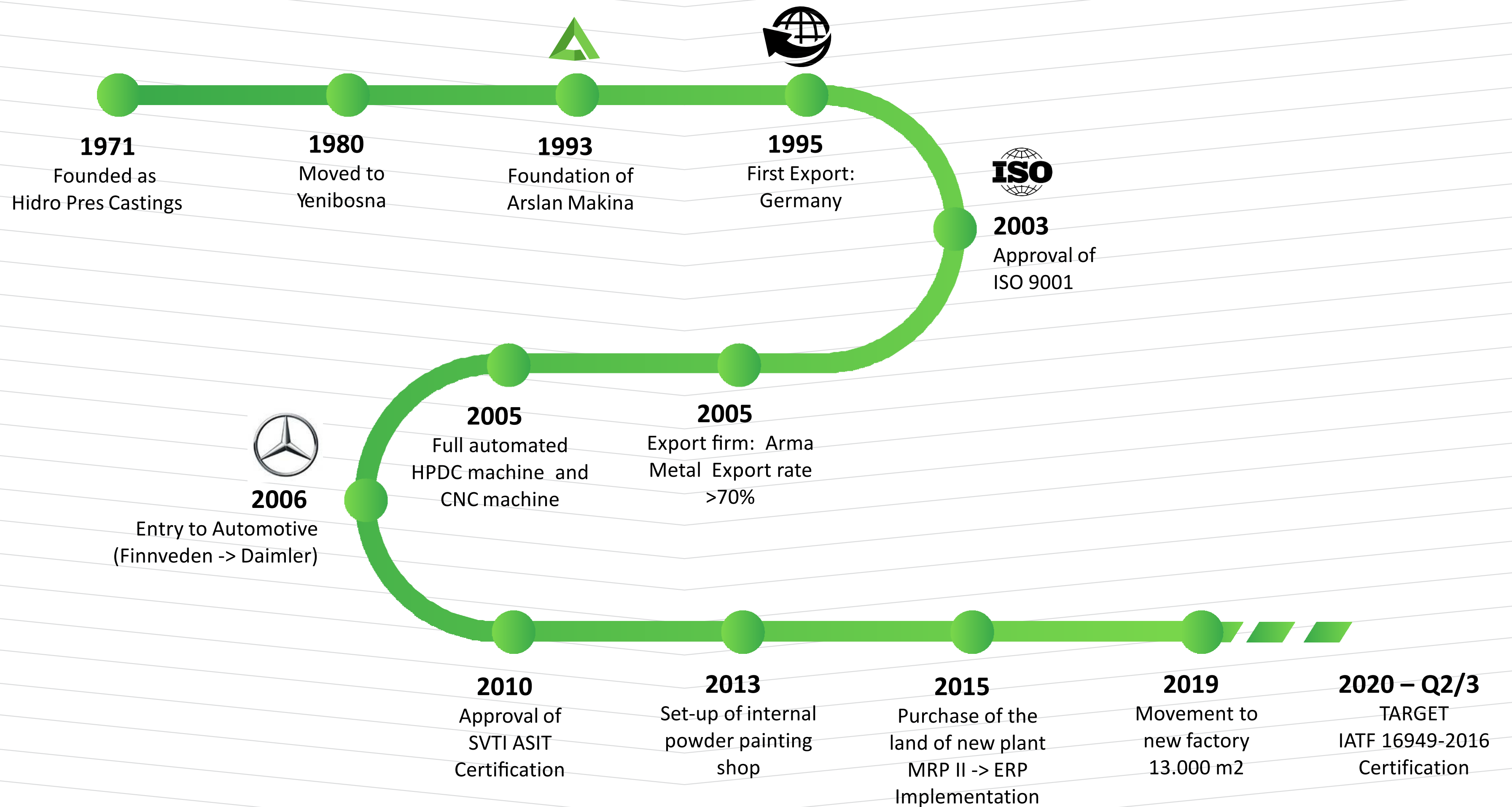
NUMBER OF  
EMPLOYEES



13.000

M2 TOTAL  
CLOSED AREA

# / MILESTONES





# PRODUCTION GENERAL OVERVIEW

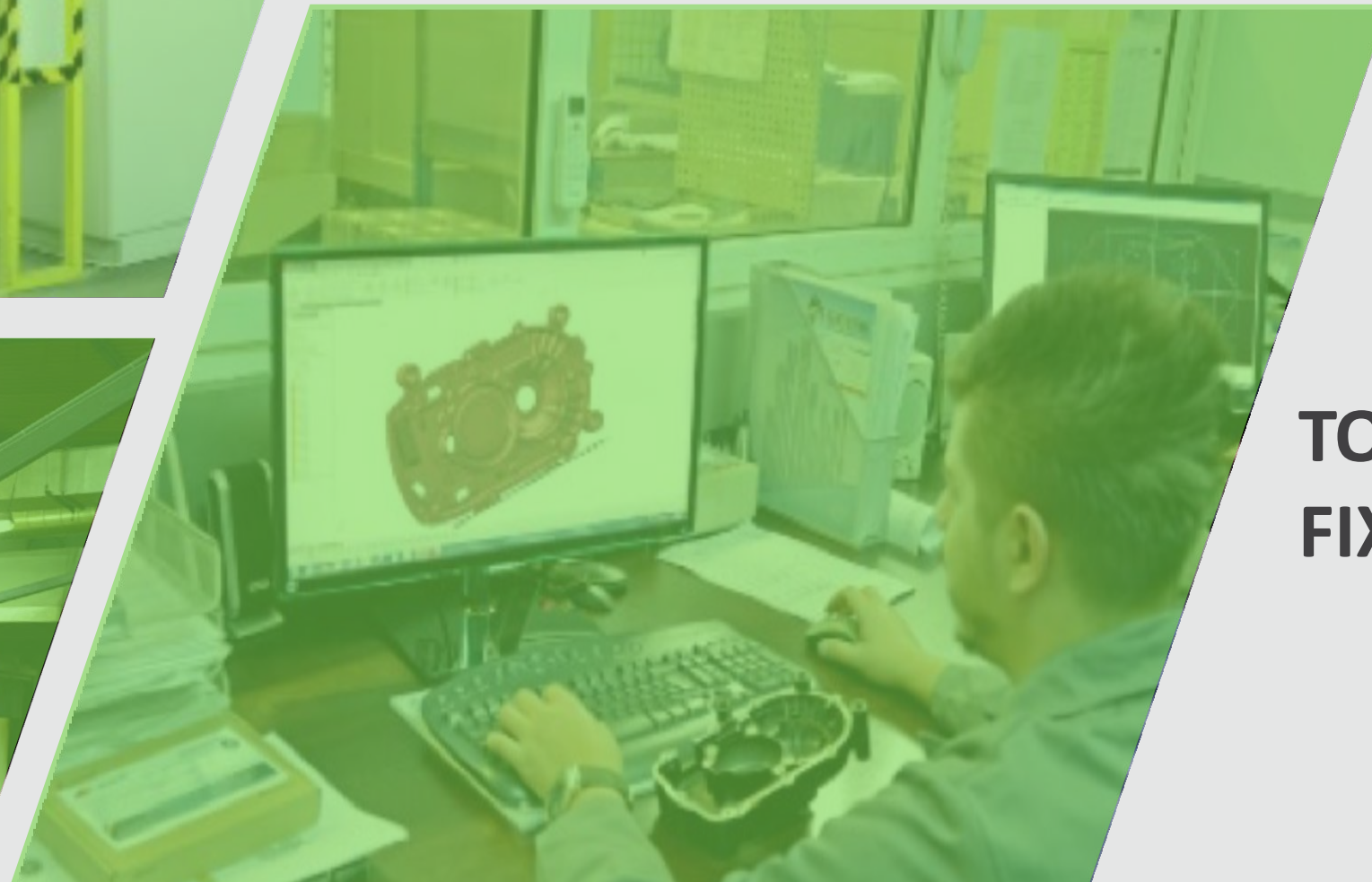
**ALU DIE  
CASTING**



**CNC  
MACHINING**



**TOOL &  
FIXTURE DESIGN**



**POWDER  
PAINTING**





# CAPACITY / CAPABILITY INFORMATION



## Die Casting

Pressure die castings in aluminium & zinc from 20 g to 6 kg

Aluminium gravity die castings up to 15 kg

## Tool & Fixture Productions

Pressure & gravity die castings & trimming tool production

CAD Software => Solidworks  
| CAM Software => ESPRIT

Tooling flow simulations



## CNC Machining

4 axis precise milling, turning operations



# CAPACITY / CAPABILITY INFORMATION



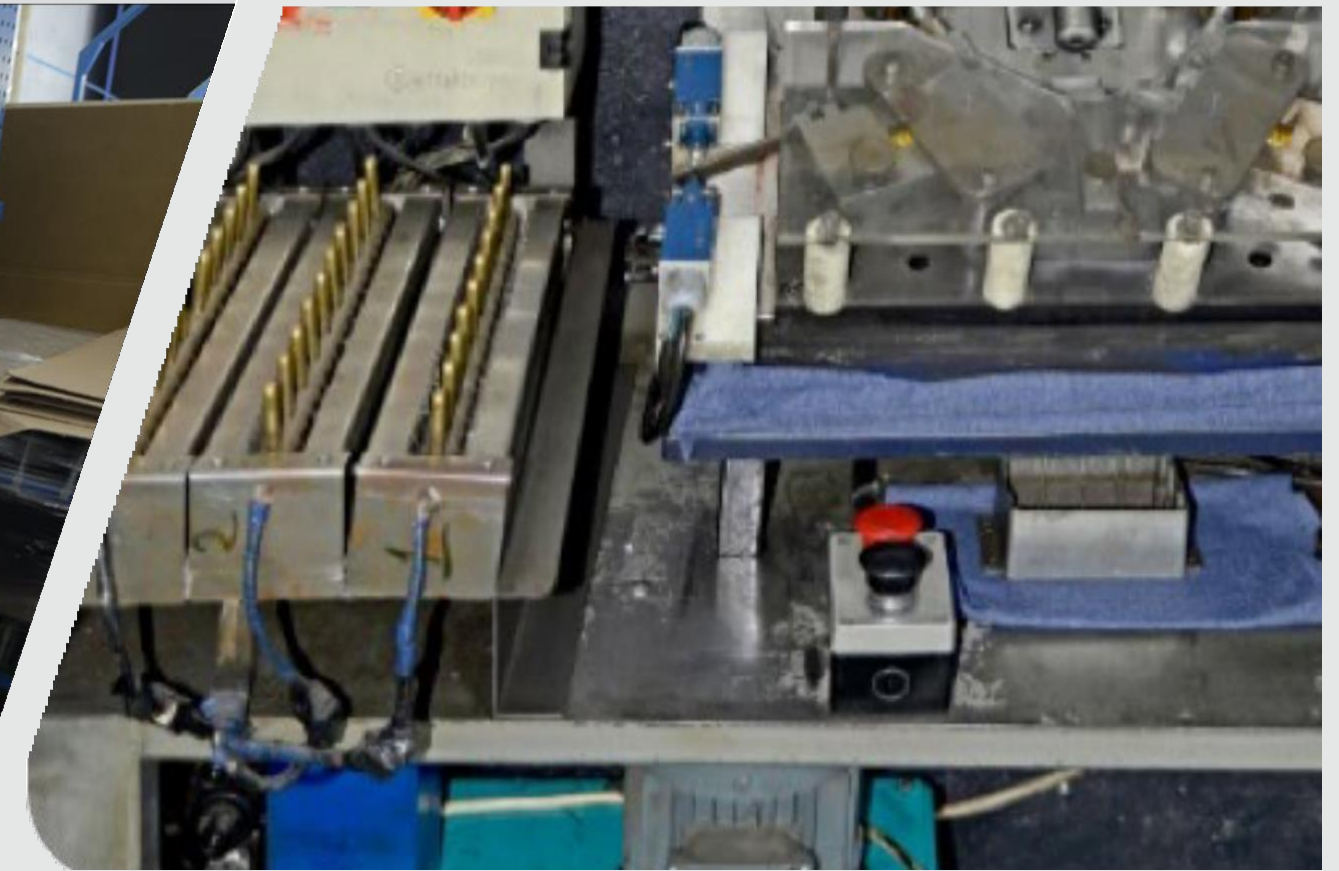
## Powder Painting

Multi color powder paint shop



## Assembly

Assembly of the components, helicoil inserting etc.



## Custom Made Equipment

Custom made equipment can be made according to specific requirements.



# / CAPACITY / CAPABILITY INFORMATION



## MRP => ERP + BI

Implementation completed  
for new ERP system.



## Quality / Project

PPAP, APQP, SPC, FMEA, 8D  
studies can be handled for  
Automotive customers.



## Export Experience

We are exporting products  
to various European  
countries since 1995.

**bilişimERP®**

 Power BI



# ALLOY TYPES & RELATED COLOR CODES



## HAMMADDE RENK KODLARI ALLOY TYPES AND RELATED COLOR CODES

A L U M I N Y U M	KODU CODE	RENKLER / COLORS		EURO NORM	EN 1706
	A 140	SARI YELLOW	SARI YELLOW	EN AC Al Si12(b)	EN AC 44100
	A 145	SARI YELLOW	KIRMIZI RED	EN AC Al Si12 Cu Ni Mg	EN AC 48000
	A 150	MAVİ BLUE	YEŞİL GREEN	ETİ NORM	E-150
	A 160	YEŞİL GREEN	YEŞİL GREEN	EN AC Al Si9 Cu3(Fe)	EN AC 46000
	A 171	MAVİ BLUE	SİYAH BLACK	EN AC Al Si10 Mg(Fe)	EN AC 43400
	A 177	YEŞİL GREEN	KIRMIZI RED	EN AC Al Si7 Mg0,3	EN AC 42100
	A 231	SARI YELLOW	YEŞİL GREEN	EN AC Al Si12(Cu)	EN AC 47000
ZAMAK	Z 005	BEYAZ WHITE	SİYAH BLACK	Zn Al4 Cu1	Z-005

## PARÇA KODLARI / PART CODES

XX YY ZZZZ PP

YARDIMCI AÇIKLAMA (Paketleme vb. Yardımcı bilgiler)  
EXTENSION DESCRIPTIONS (Packing, etc.)

HAMMADDE CİNSİ (A140 , Z005 gibi)  
RAW MATERIAL (A140 , Z005 etc.)

ÜRÜN SIRA NUMARASI (01,02,03.....,99)  
PART CODE (01,02,03.....,99)

MÜŞTERİ SIRA NUMARASI (01,02,03,.....,99)  
CUSTOMER CODE (01,02,03,.....,99)



# REFERENCES

AUTOMATION

ENERGY

AUTOMOTIVE

HYDRAULICS

AIR SYSTEMS

INDUSTRIAL

CASTING

LIGHTNING

DRIVE TECH.

TELECOM

ELECTRONIC

FRANCE

SWITZERLAND

ITALY

GERMANY

CZECHIA

HUNGARY

TURKEY

CHINA







# TEST CAPABILITIES

Dimensional Inspection - Mutitoyo Crysta 3D CMM

Porosity Level Test – Stereo Microscope

Coating Thickness Test

Chemical Analysis - WAS Spektrometer

Hardness Test - Affri Hardness Tester

X-Ray Inspection- YXLON – 225Kv – MU 2000 (2018) Tensile

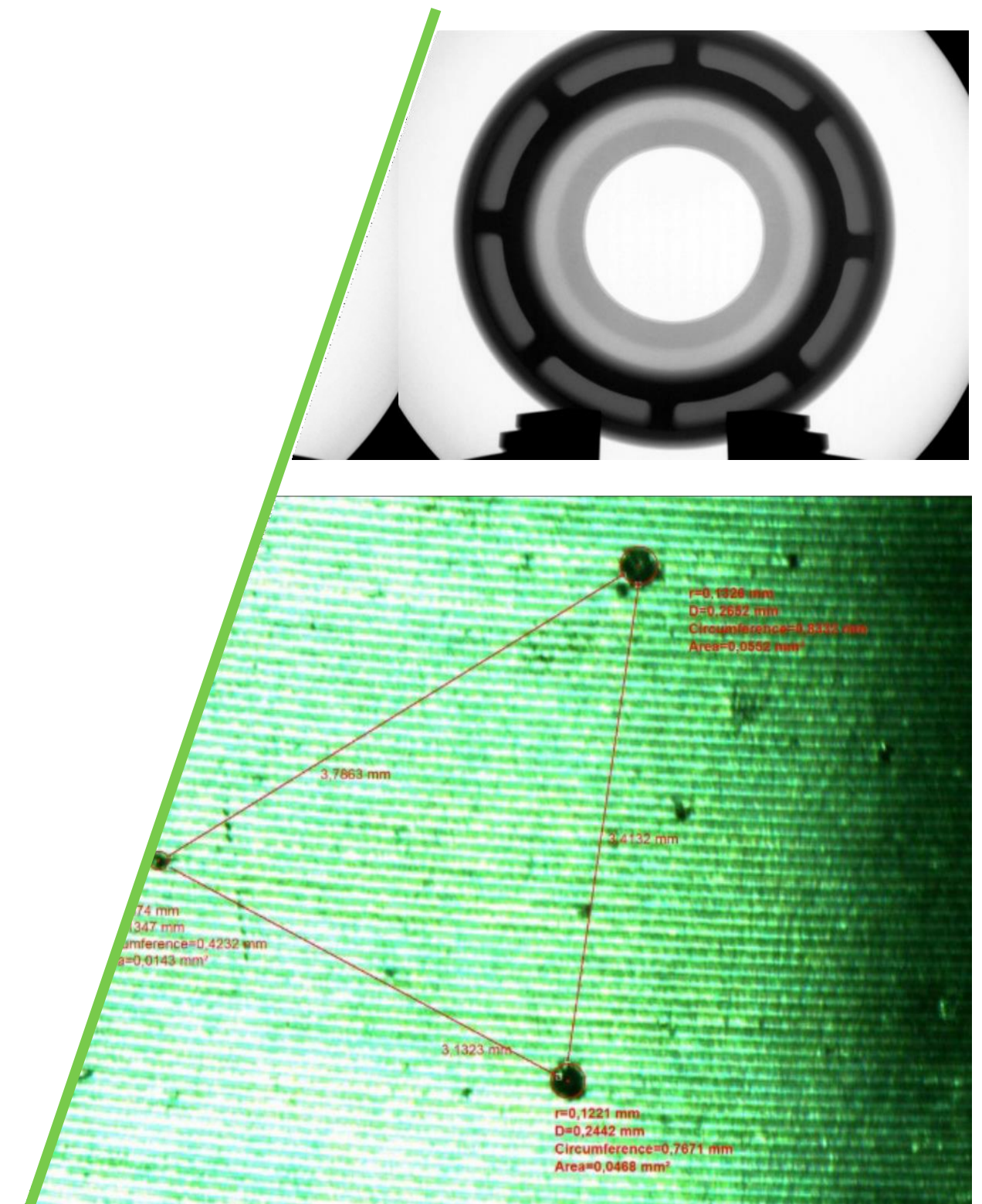
Test – External Lab (Rm, Rp, %Elong.)(KOSGEB) Special Test

Fixtures & Gauges

Zeiss 3D CMM

Mahr Surface Roughness and Contour Measurement

RPT Density Control





# TEST CAPABILITIES



**X-Ray Inspection**  
*Yxlon*

**Surface Roughness and Contour Measurement**  
*MahrSurf*



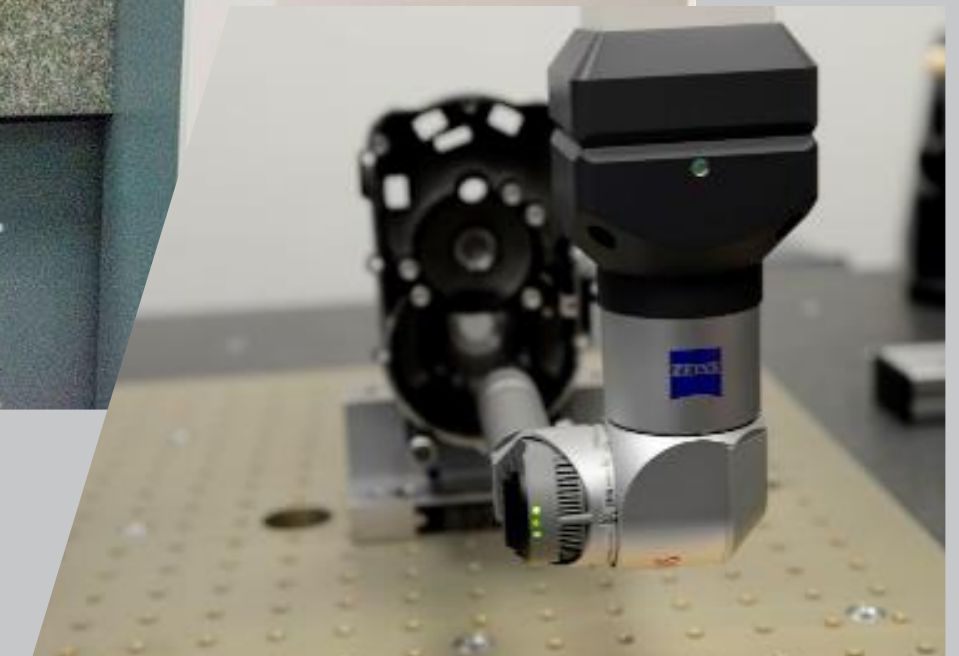
# MEASUREMENT CAPABILITIES



**Tool Measurement**  
*Zoller*



**3D CMM**  
*Zeiss*



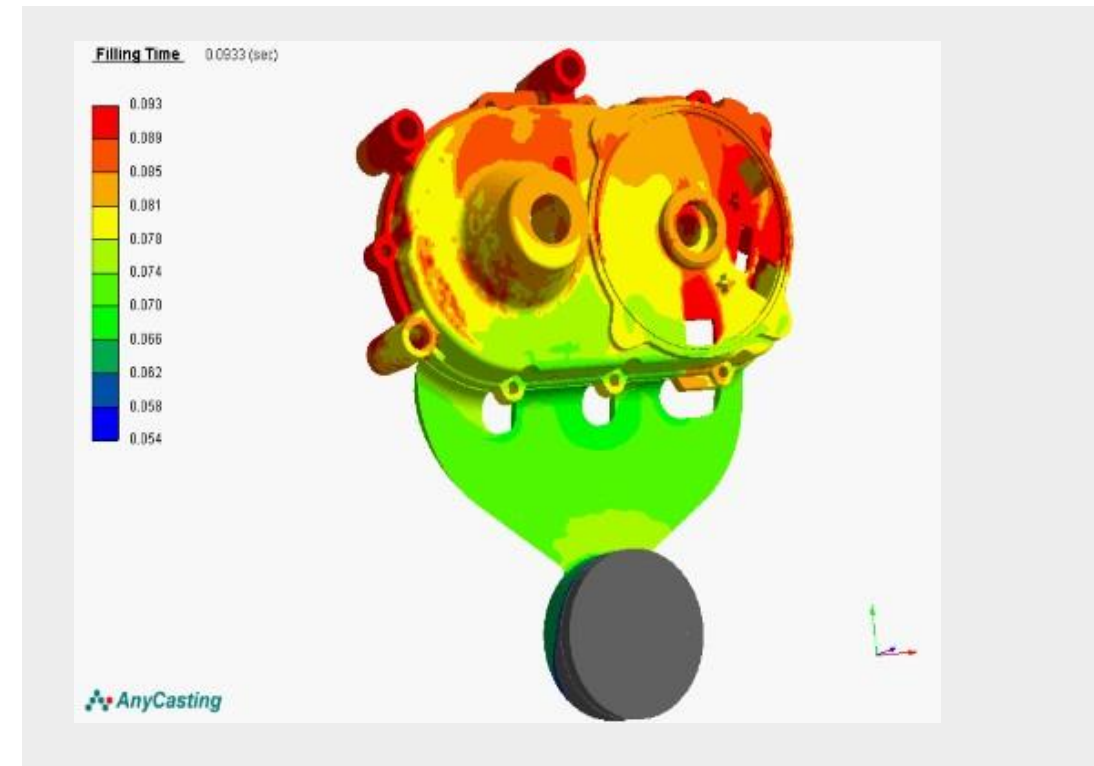


# CASTING SIMULATION

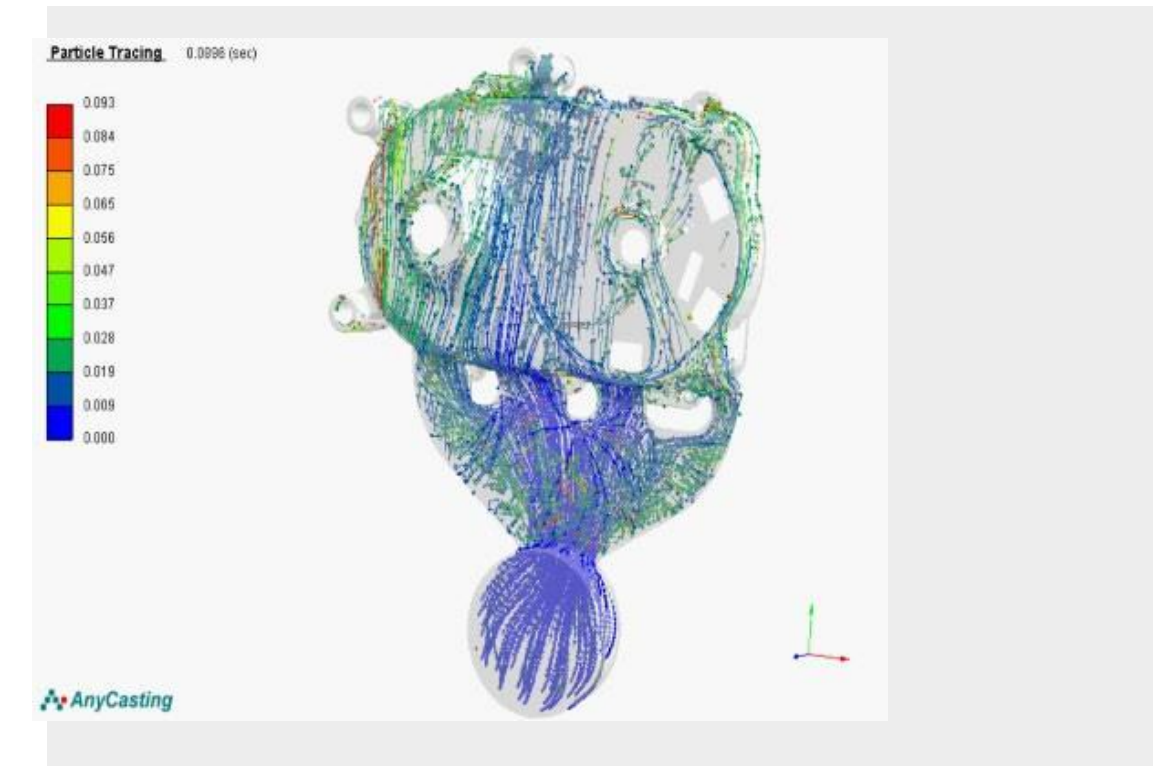
New project designs, optimised for better castings with close customer cooperation.

To enhance better results in new projects Casting Simulation Software "ANYCASTING" is used for,

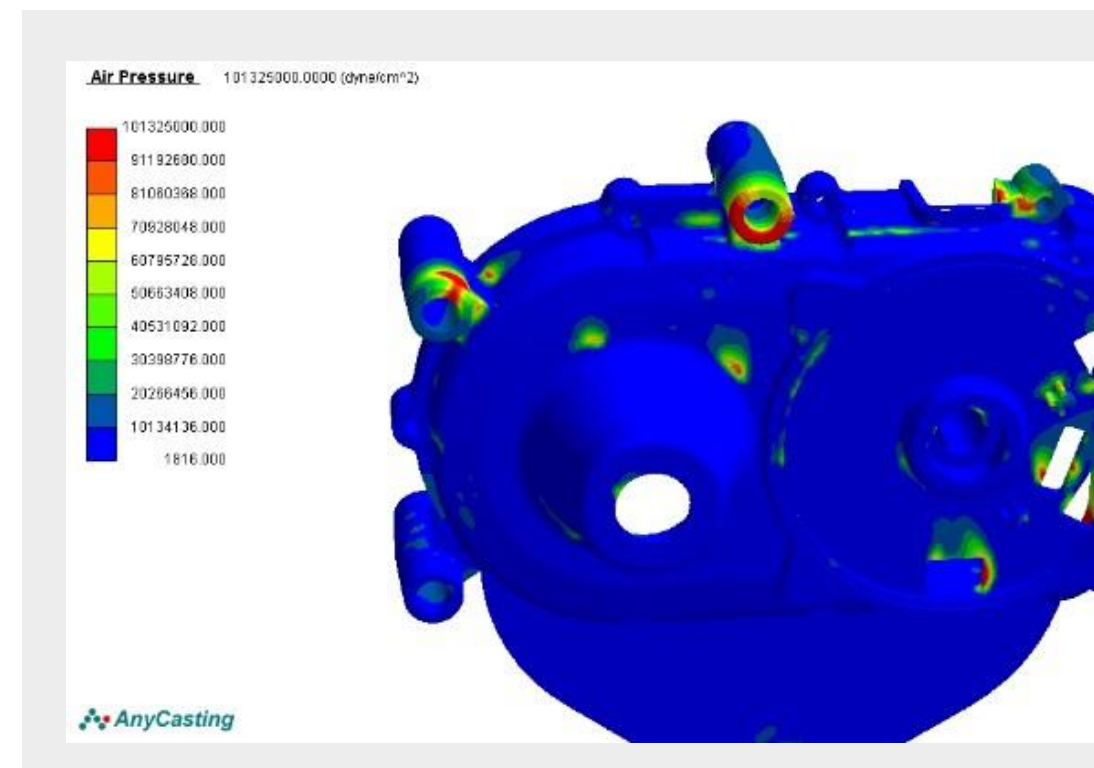
- Liquid Filling Analysis
- Solidification Patterns



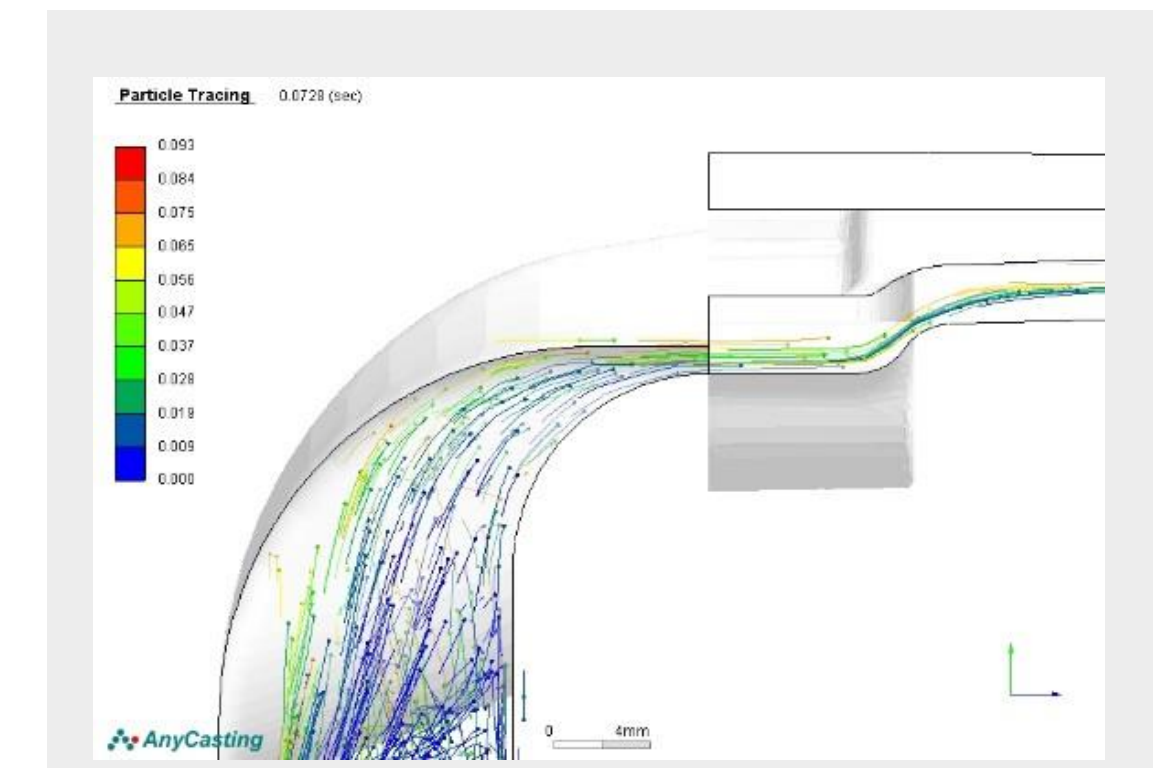
Filling Time, Material Flow



Particle Tracing



Air Pressure



Runner Optimisation



## / HUMAN RESOURCES

We can achieve competitiveness and success only through teamwork and focused efforts of an engaged, dedicated and capable workforce

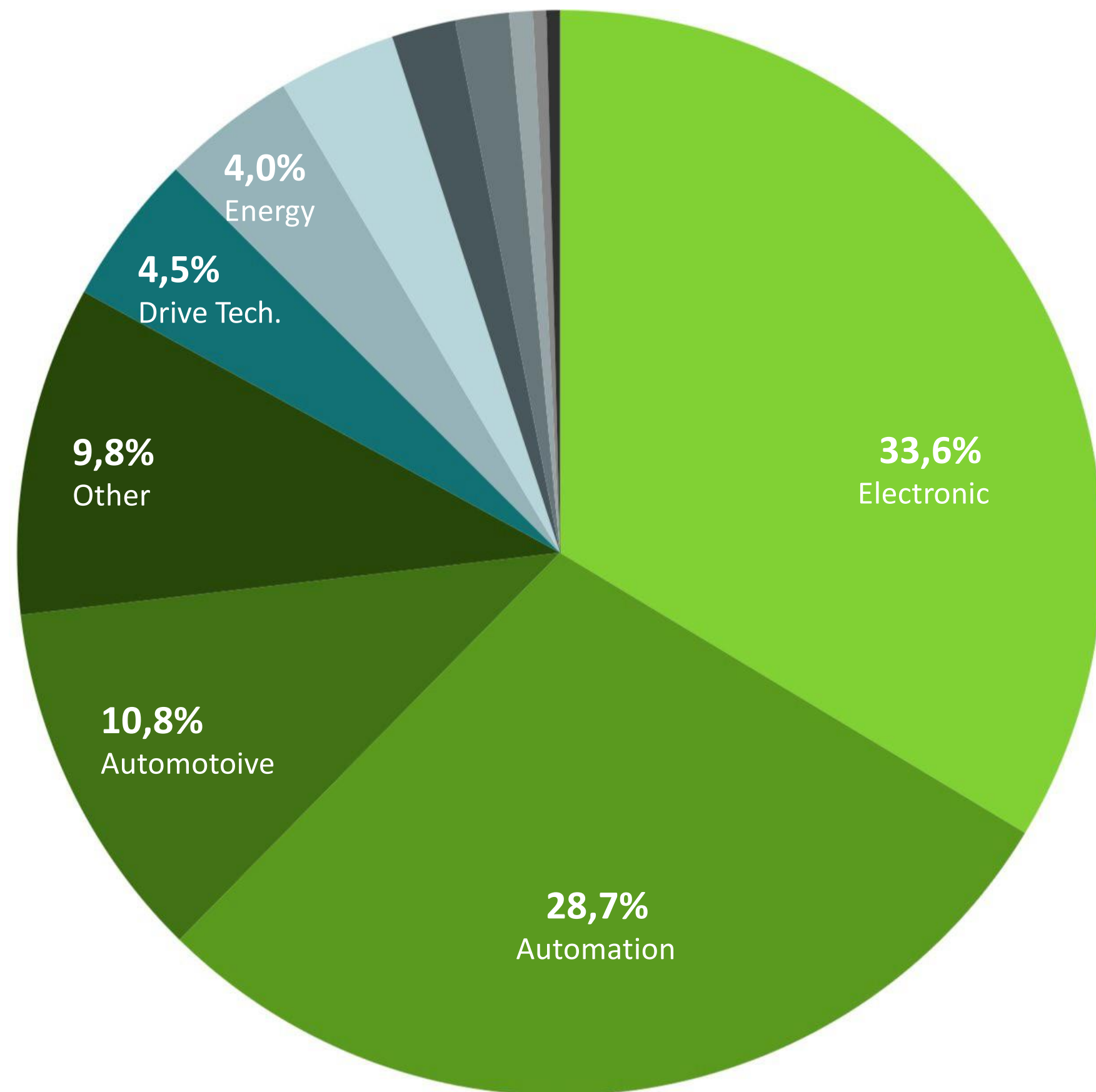
AIM: To employ promising, motivated individuals and then help them to realise their potential by enhancing their capabilities and by increasing their education so they become effective.

Since Q4 2016, we actively employ a company wide Suggestion System with rewards and systematic follow-ups to engage every employee to increase our efficiency.





## 2018 TURNOVER RATIO

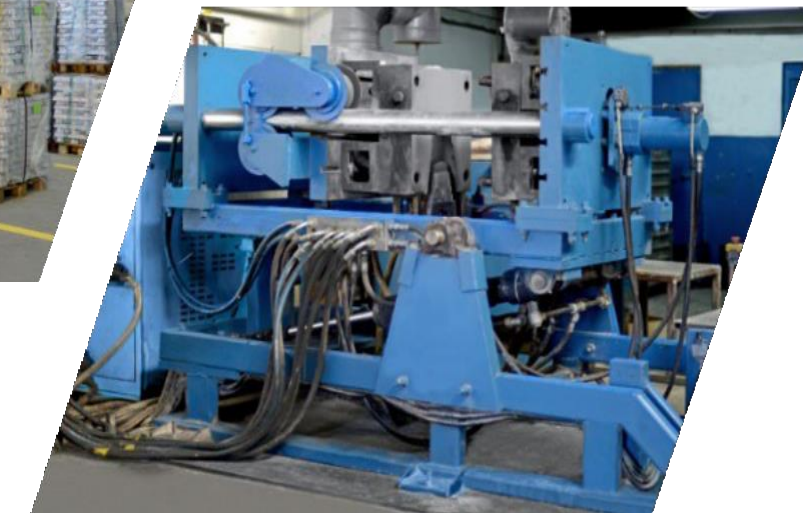


Sector	Turnover Ratio
Electronic	33,6 %
Automation	28,7 %
Automotive	10,8 %
Other	9,8 %
Drive Technology	4,5 %
Energy	4,0 %
Military	3,5 %
Lighting	1,9 %
Industrial	1,6 %
Air Systems	0,7 %
Telecom	0,4 %
Hydraulics	0,4 %



# PHOTO GALLERY

## Foundry





# PHOTO GALLERY

## Machining





# PHOTO GALLERY

## Tooling





# PHOTO GALLERY

## Shot Blasting & Vibro Deburring





# / PHOTO GALLERY

## Washing / Helicoil Insertion / Assembly





# PHOTO GALLERY

## Final Q.C. & Packaging







<b>Part Name</b>	Deckel VS	PM80 Lagerschale	Bursting Disc Deflector	Connection Lever Stiff
<b>Material</b>	EN AC 46000	EN AC 46000	EN AC 42100	EN AC 42100
<b>Weight</b>	360 g	150 g	2.660 g	980 g
<b>Cavity</b>	1	2	1	1
<b>Annval Qty.</b>	4.000-6.000	8.000-10.000	4.000-7.000	5.000-7.500
<b>Sector</b>	Valve Systems	Drive Systems	Energy	Energy



*Due to the requirements of Customer Confidentiality, we can only show you a small sample of the wide range of components we currently manufacture.*





<b>Part Name</b>	Pressure Relief Device	Drosselklappen Gehäuse	B-Lagergehäuse	Deckel Cet
<b>Material</b>	EN AC 43400	EN AC 43400	EN AC 46000	EN AC 47000
<b>Weight</b>	3.080 g	2.100 g	550 g	75 g
<b>Cavity</b>	1	1	1	1
<b>Annval Qty.</b>	1.000-2.000	1.000-2.500	2.000-3.000	40.000-60.000
<b>Sector</b>	Energy	Engine Systems	Electric Bike	Safety Switch



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Part Name	Pedelec Safety Cover	J Box and Cover	Gehause Links	Gehause STP
Material	EN AC 46000	EN AC 46000	EN AC 46000	EN AC 47000
Weight	850 g	750 g	665 g	150 g
Cavity	1	1	1	1
Annval Qty.	5.000-10.000	2.500-5.000	80.000-100.000	40.000-60.000
Sector	Safety Systems	Electric System	Electric Bike	Safety Switch



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Part Name	DEUTZ BRAKET	MTC 6/15" Housing	PTXB-10" Housing	DECKEL Ø24
Material	EN AC 46000	EN AC 46000	EN AC 43400	EN AC 46000
Weight	106 g	2.100 g	950 g	70 g
Cavity	4	1	1	4
Annval Qty.	90.000-110.000	3.000-5.000	80.000-100.000	80.000-100.000
Sector	Automotive	Electronic	Electric Bike	Electric Bike



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# INVESTMENT PLANS 2018-2020

	Goal / Investment	Description	Planned Date	Status
	<b>XRAY</b>	XRAY MACHINE <ul style="list-style-type: none"> <li>• YXLON YMU-200D / 225 KV</li> <li>• CT Ready</li> </ul>	2018 Q3	Completed
	<b>Mahr</b>	Mahr CD 280 Contour and Surface Measurement	2018 Q4	Completed
	<b>Central Melting Furnace BOTTA (Italy)</b>	<ul style="list-style-type: none"> <li>• Gas Powered</li> <li>• Tower Type</li> <li>• 1500 Kgs Holding</li> <li>• 600 Kgs/Hour Melting capacity</li> </ul>	2019 Q2	Completed






# INVESTMENT PLANS 2018-2020

	Goal / Investment	Description	Planned Date	Status
	<b>Oms Press Automated Die Casting Machine (Italy)</b>	<ul style="list-style-type: none"> <li>• 480 Tons Locking Force</li> <li>• Auto Ladler</li> <li>• Auto Sprayer</li> </ul>	2019-Q2	Completed
	<b>Liquid Metal Transfer System</b>	<ul style="list-style-type: none"> <li>• Electric Powered</li> <li>• 500 Kgs Transfer Capacity</li> <li>• 3 x Transfer pots for different alloys</li> </ul>	2019-Q2	Completed
	<b>DOGUS Foundry Degassing Unit (FDU)</b>	<ul style="list-style-type: none"> <li>• Plc Controlled</li> <li>• 200-1200 Kgs Capacity</li> <li>• Auto Flux Feeding System</li> </ul>	2019-Q2	Completed



# INVESTMENT PLANS 2018-2020

Goal / Investment	Description	Planned Date	Status
	<b>DENSITY INDEX MEASUREMENT SYSTEM</b> <ul style="list-style-type: none"> <li>• Control and optimize the cleaning of the Melt.</li> <li>• Density Index Equipment.</li> <li>• Saving the measure results.</li> </ul>	2019-Q4	Completed
	<b>+1 new Brother CNC Machining Centers (R650X1)</b> <ul style="list-style-type: none"> <li>• 4 axis,</li> <li>• 16K rpm,</li> <li>• Renishaw Laser (TRS2) and Parts Probes (OMP40)</li> <li>• High pressure internal coolant</li> <li>• High speed machining for Alu parts</li> </ul>	2020-Q1	Completed
	<b>METALPRES HPDC MACHINE -750 TONS COMPLETE CELL CONCEPT</b> <ul style="list-style-type: none"> <li>• Including 3 robots,               <ul style="list-style-type: none"> <li>• AutoLadler,</li> <li>• Auto Sprayer</li> <li>• KUKA 6 Axis Extractor</li> </ul> </li> <li>• Tool thermo regulator &amp; Vacuum system</li> <li>• Integrated Trimming Press</li> </ul>	2020 Q1	Completed



# EXPANSION IN NEW PLANT

(COMPLETED IN 2019)

## Description

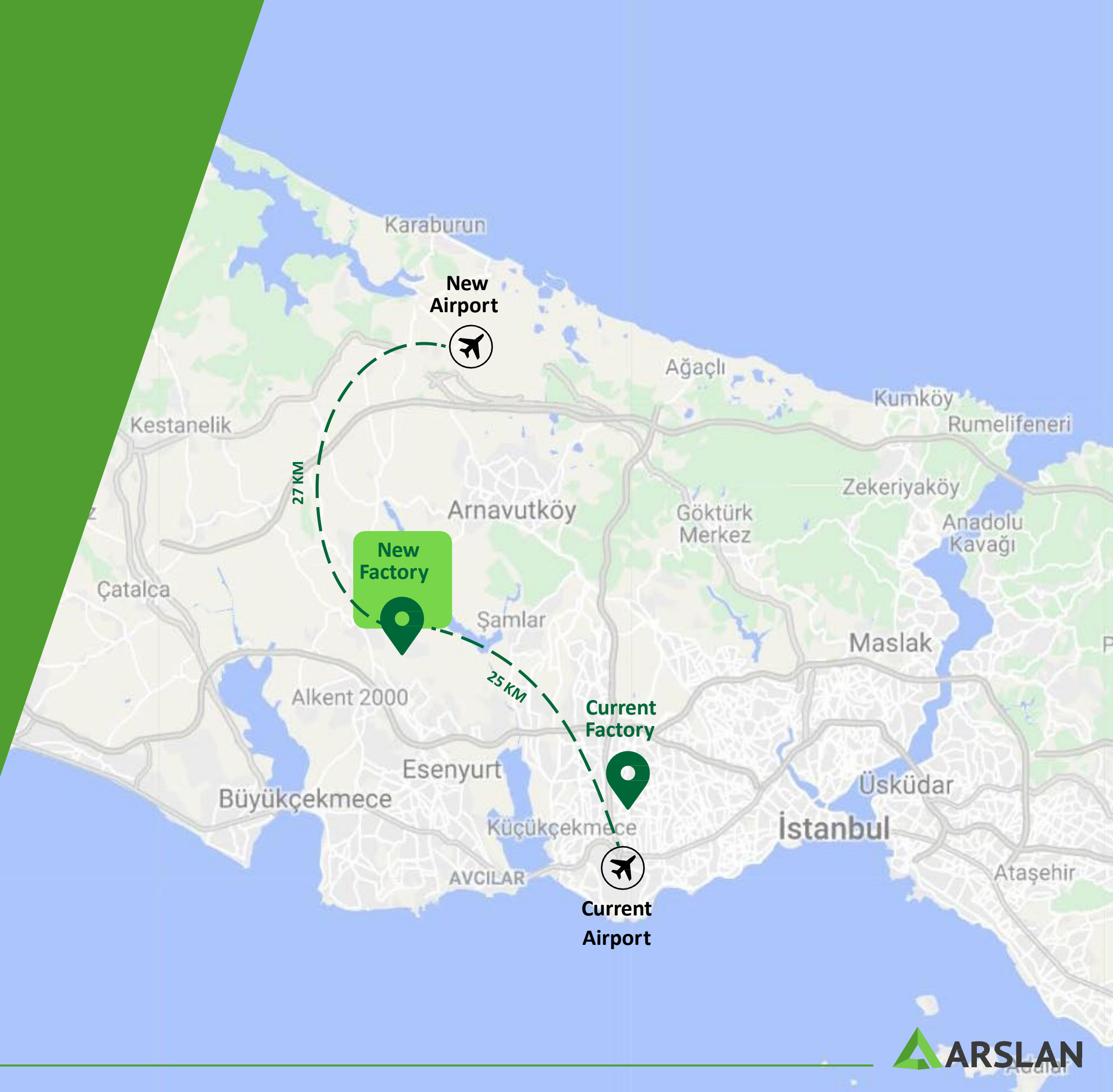
New factory building investment by ARSLAN in the new Organized Industry Area with modern infrastructure.  
(Hadımköy Industrial Zone)

## Location

25 Km West Direction from Atatürk Airport.  
27 Km South Direction from New 3rd Airport.  
Easy Access to New Airport

## Facts

Total Closed Area 13.000 m<sup>2</sup>  
Optimized Production Lay-out  
Quadrupled Area for New Investments





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Thank you for  
your attention.

